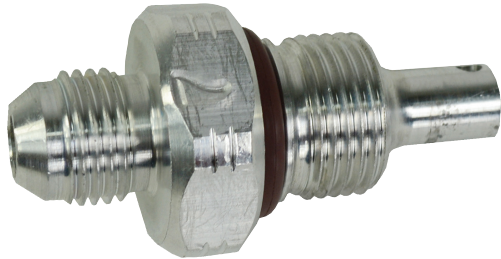




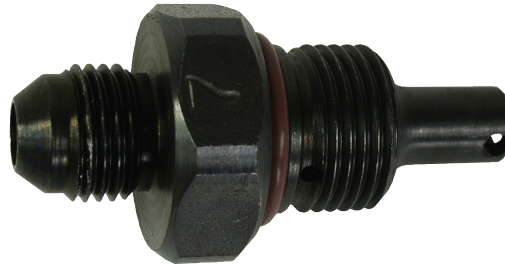
K. Roper Corporation  
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**Manufacturers and Designers of  
Performance Power Steering  
Systems and Components**

## FLOW VALVE SELECTION



Aluminum  
Flow Control Fittings



Steel  
Flow Control Fittings

### Pump Flow: Rating at 180° Fluid Temp and 500 PSI

#### 9.6cc KRC Aluminum Series Pumps

Aluminum	Steel	Pump Flow	ID Mark
KRC 25304000	KRC 25404000	1.18 GPM	4
KRC 25305000	KRC 25405000	1.43 GPM	5
KRC 25306000	KRC 25406000	1.70 GPM	6
KRC 25307000	KRC 25407000	1.96 GPM	7
KRC 25308000	KRC 25408000	2.22 GPM	None
KRC 25309000	KRC 25409000	2.41 GPM	B
KRC 25310000	KRC 25410000	2.65 GPM	C
KRC 25311000	KRC 25411000	2.75 GPM	D
KRC 25312000	KRC 25412000	2.92 GPM	E

#### 13.5cc Cast Iron Pumps

Aluminum	Steel	Pump Flow	ID Mark
KRC 25304000	KRC 25404000	1.66 GPM	4
KRC 25305000	KRC 25405000	2.03 GPM	5
KRC 25306000	KRC 25406000	2.35 GPM	6
KRC 25307000	KRC 25407000	2.67 GPM	7
KRC 25308000	KRC 25408000	2.91 GPM	None
KRC 25309000	KRC 25409000	3.32 GPM	B
KRC 25310000	KRC 25410000	3.75 GPM	C
KRC 25311000	KRC 25411000	4.01 GPM	D
KRC 25312000	KRC 25412000	4.21 GPM	E

## SERVO VALVE SELECTION

Servo	Recommended Flow Valve	Steering Box
.185 .200	Standard	12:1 / 10:1
.210 .220	"C" Valve	12:1 / 10:1
.235 .250 .265 .275	"E" Valve	6:1 / 8:1 / 12:1 + 2/1 Quickener

**2115 BARRETT PARK DR • KENNESAW, GA 30144 • TECH LINE ( 770 ) 422-5135**