

Tips To Extend the Life of Your New Pump

- 1) Never start your engine without fluid in the reservoir tank. One minute without fluid can permanently damage the pump.
- 2) Route all hoses and reservoir tanks away from headers to keep from adding heat to the system and burning the fluid.
- 3) Use clear high temperature power steering fluid and change it on regular basis. **KRC highly recommends using KRC Power Steering Fluid (PSF 10032000, Racer \$13.90)**
- 4) Fluid level in the tank must be two or more inches higher than the top of the pump.
- 5) When assembling new hoses, clean them with a rifle bore brush, then flush them out with hot water and air dry before use. Most problems with power steering systems are due to contamination from new hoses, or other steering components, which in turn damages the pump. Always place caps on pumps, steering gears and hoses when system is open to the air.
- 6) Do not install any filters or coolers on the -10 side of the reservoir. Install them on the return side if they are needed.