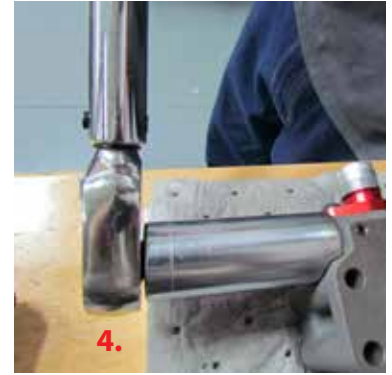




# Pressure Relief and Flow Valve Installation:



Install spring first (1), then pressure relief valve (2), then last the flow valve (3). Torque flow valve to 46 ft./lbs (4).

This is the installation process for both aluminum and cast iron power steering pumps.